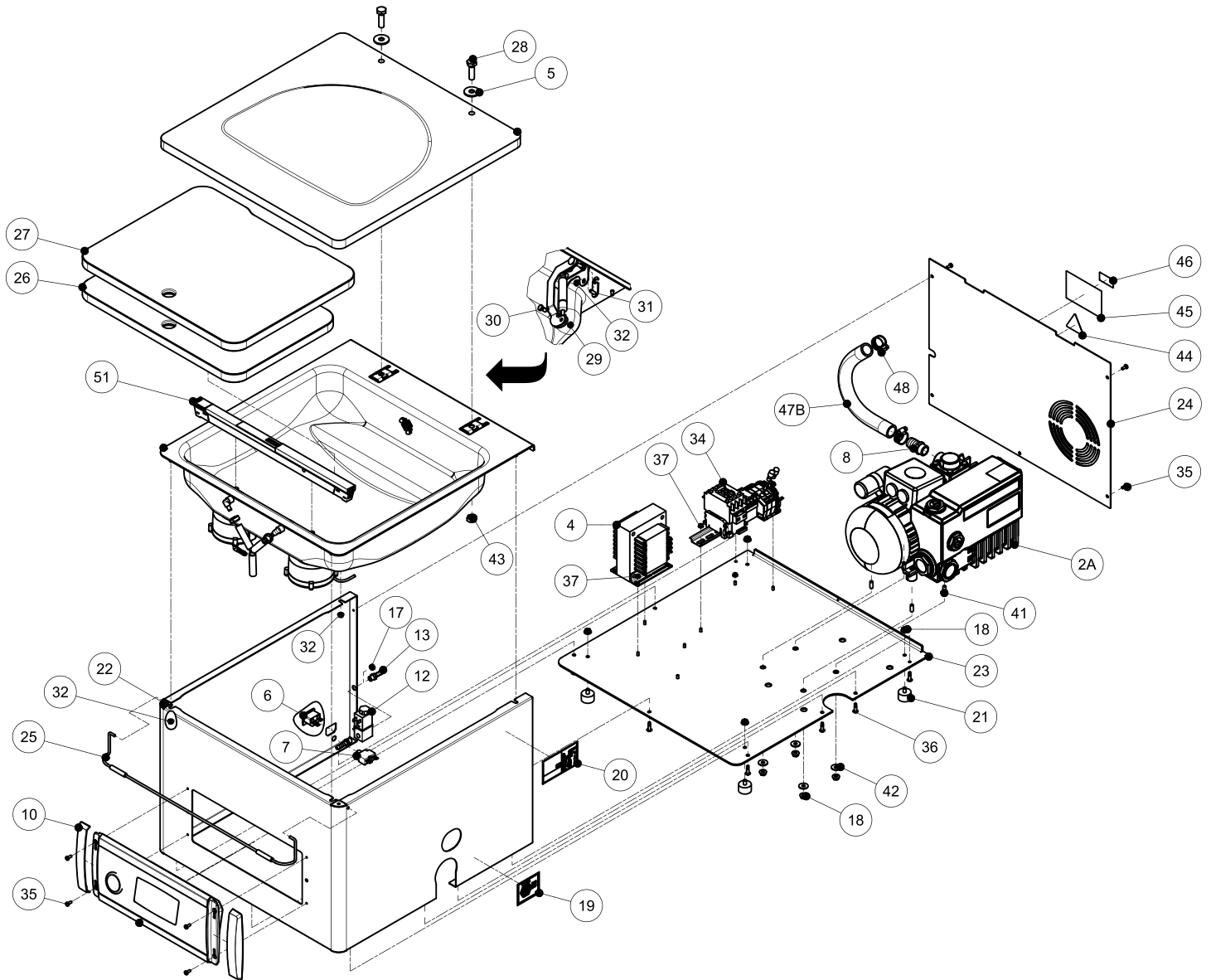


# Parts Breakdown

Model VP-NL-0040-SN 59013

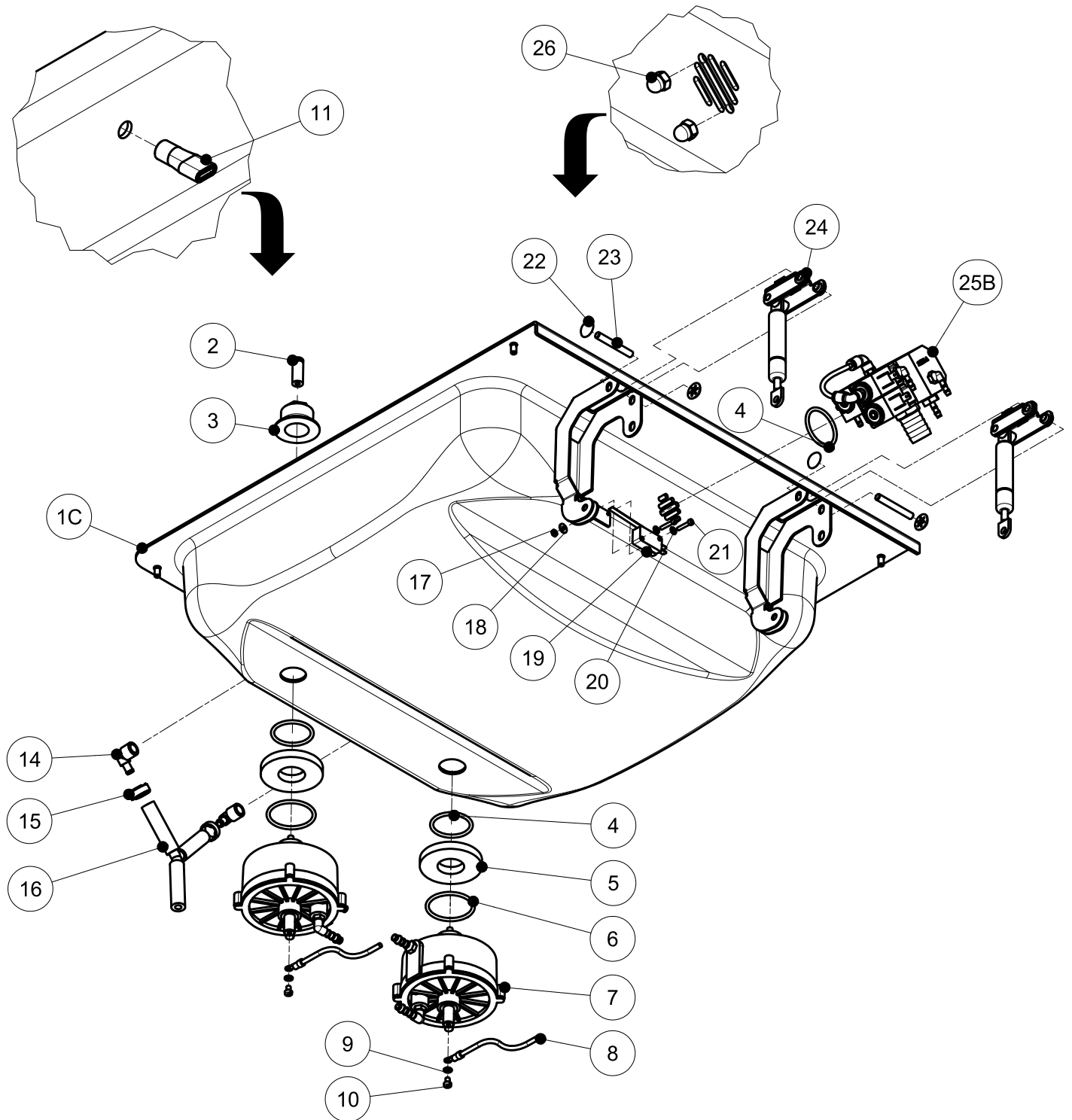
Overall



# Parts Breakdown

Model VP-NL-0040-SN 59013

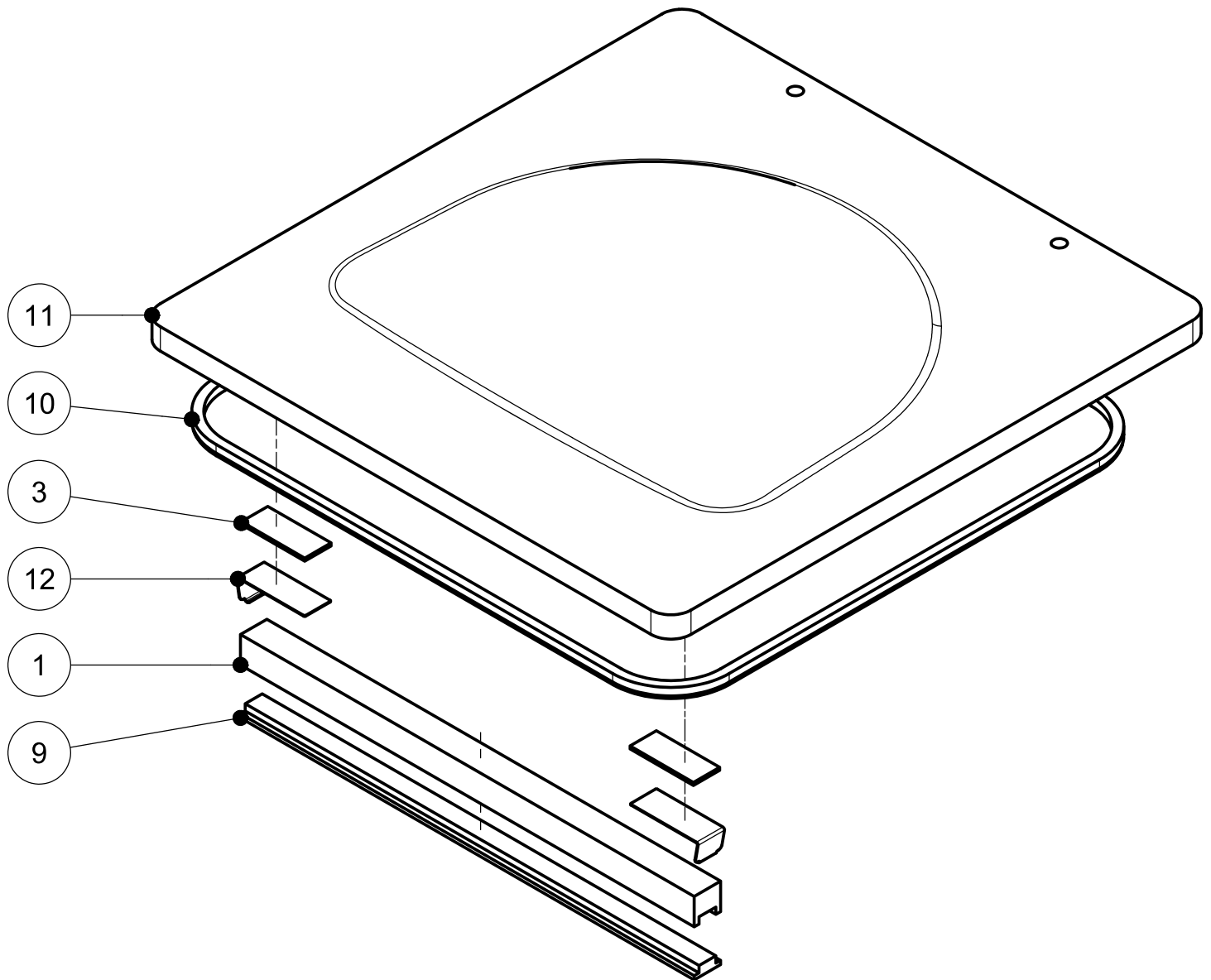
Vacuum Chamber



# Parts Breakdown

Model *VP-NL-0040-SN* 59013

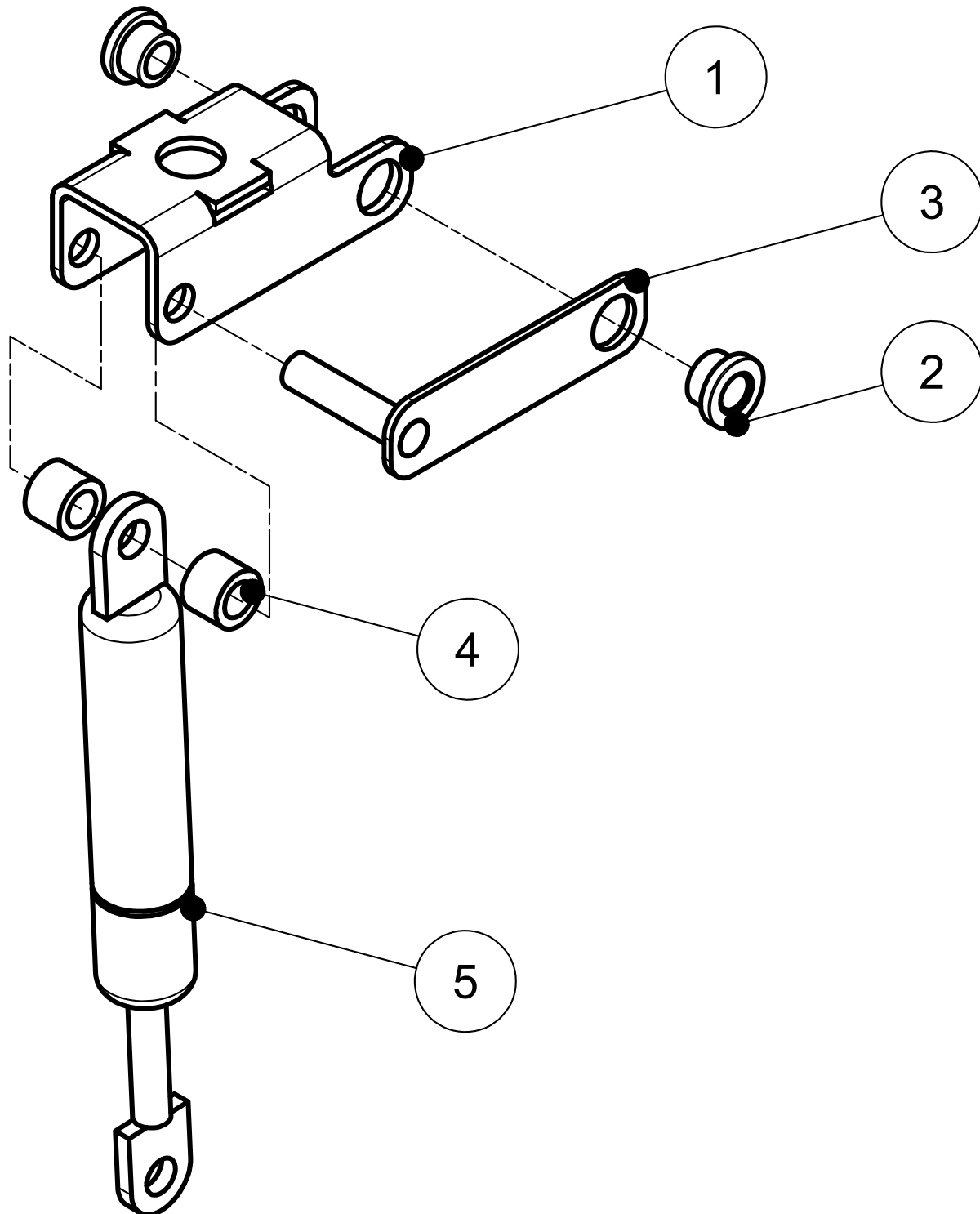
*Seal Lid*



# Parts Breakdown

Model VP-NL-0040-SN 59013

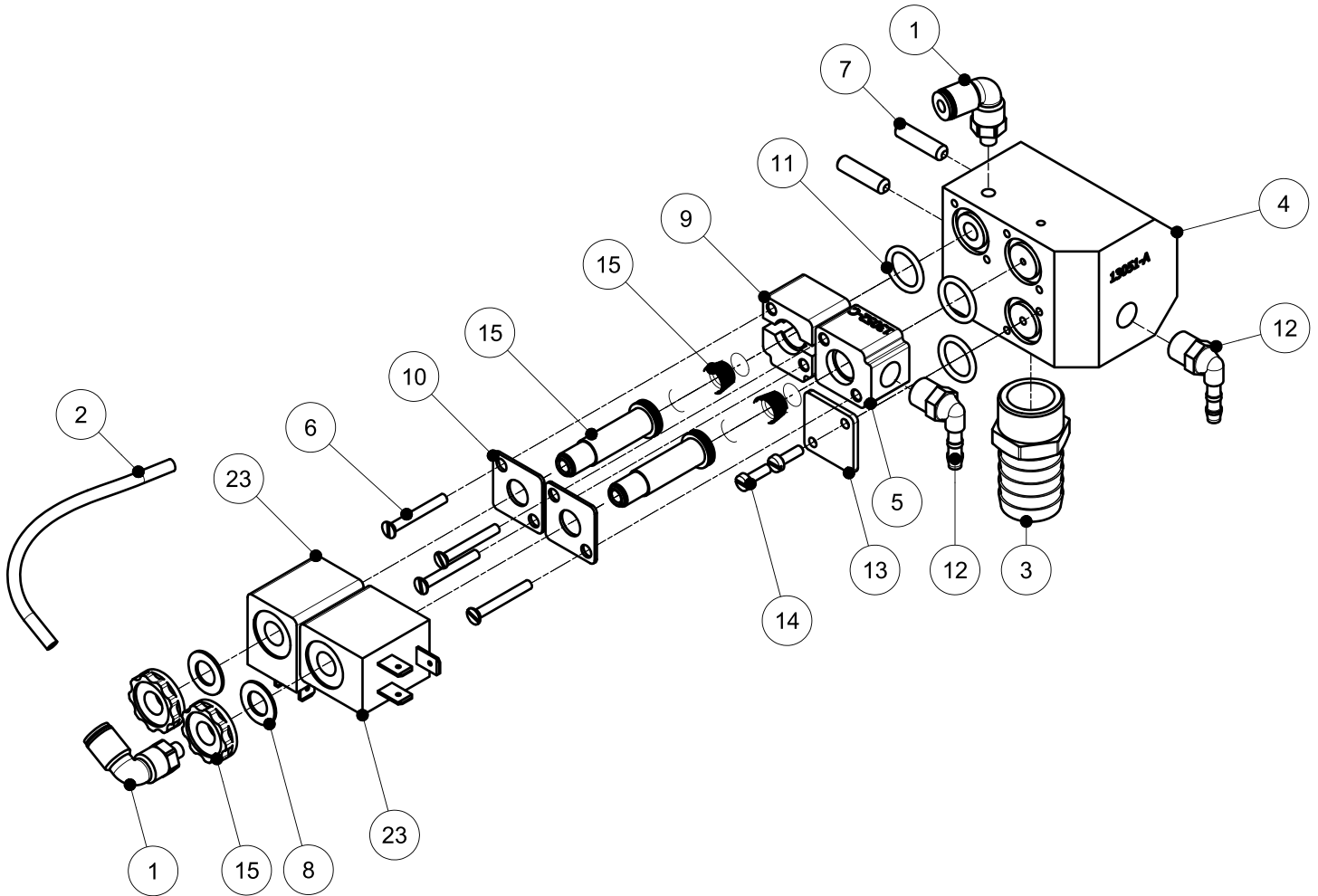
Hinge



# Parts Breakdown

Model VP-NL-0040-SN 59013

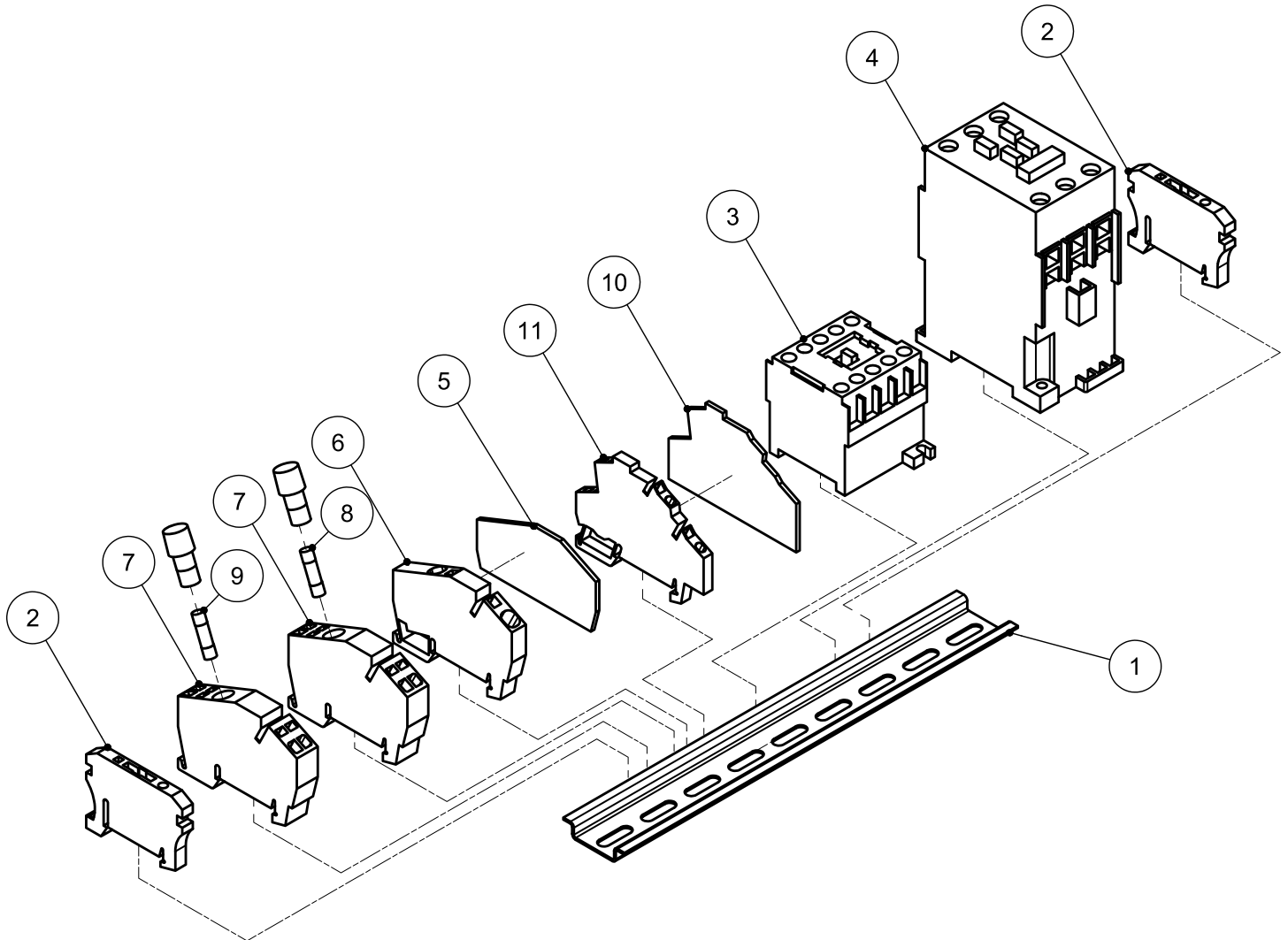
Air Valve



# Parts Breakdown

Model VP-NL-0040-SN 59013

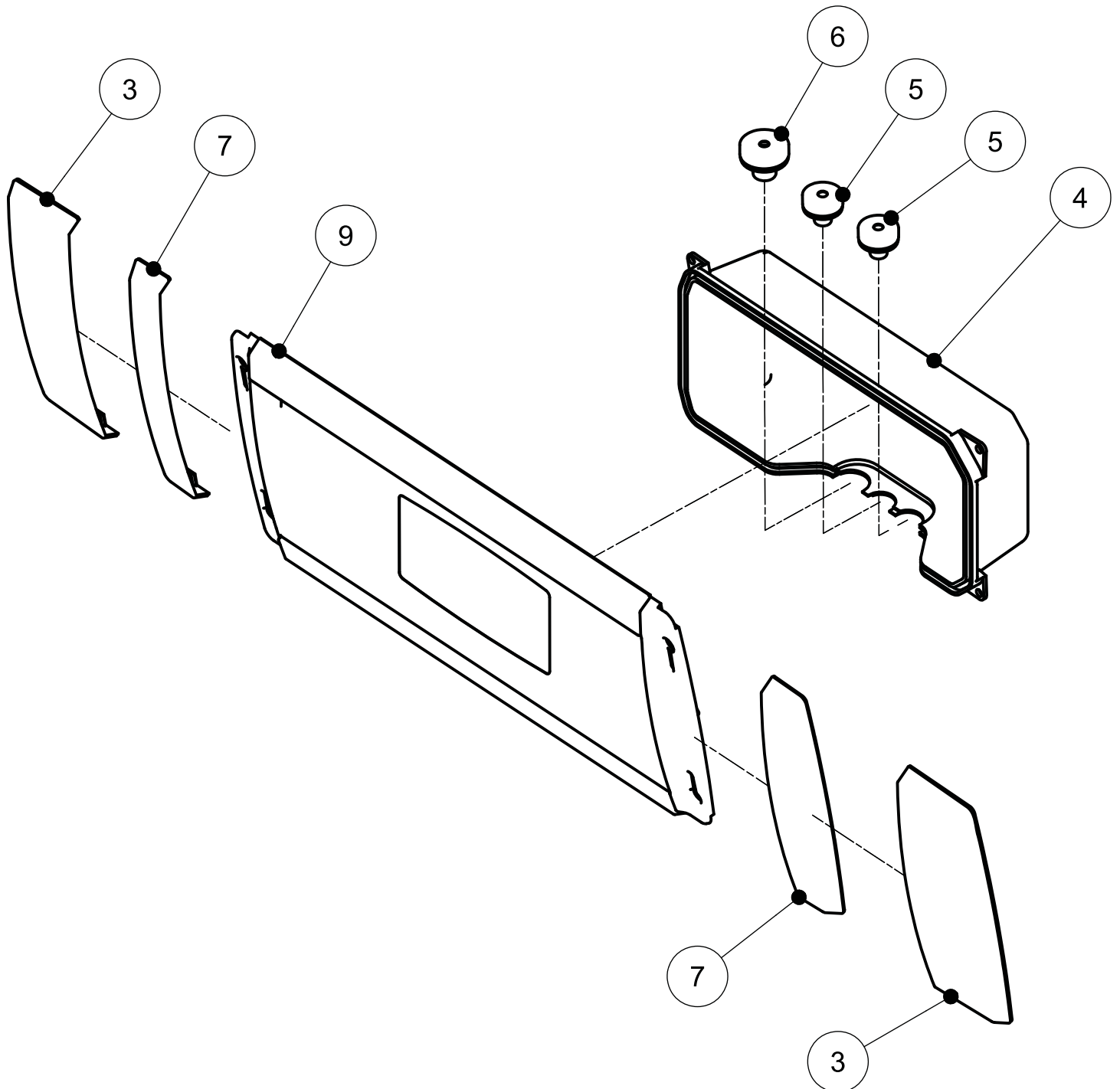
Transformer



# Parts Breakdown

Model VP-NL-0040-SN 59013

Control Panel



# Parts Breakdown

**Model VP-NL-0040-SN 59013**

**Overall**

| Item No. | Description                               | Position | Item No. | Description                                  | Position | Item No. | Description  | Position |
|----------|---|----------|----------|--|----------|----------|--|----------|
| AI881    | Pomp 021 for 59013                        | 2B       | 27796    | Sticker Oil for 59013                        | 19       | 65838    | Din Rail D 1Fase for 59013                               | 34C      |
| 35039    | Y Connectingpiece 6mm for 59013           | 4        | 27794    | Sticker Machinetype for 59013                | 20       | 27789    | Slott.Rais.Counter.Head Screw M4x10 DIN7985 A2 for 59013 | 35       |
| 27827    | Flat Washer M10 D9021 A2 for 59013        | 5        | 65834    | Vibration Absorber D=25 H=17 M6x10 for 59013 | 21       | 65836    | Hucknagel Magna-Lok MGLP-B6-4 for 59013                  | 36       |
| 27791    | Net Entree Male Snap-In STF42 for 59013   | 6        | 65854    | T4 Omkasting for 59013                       | 22       | 35041    | Hose Clip Klemfa 12.8x14.8mm for 59013                   | 37       |
| 35216    | Thermal Fuse 6A for 59013                 | 7A       | 65855    | T4 Bodemplaat for 59013                      | 23       | 35219    | Flat Washer M8 D9021 A2 for 59013                        | 39       |
| 30022    | Thermal Fuse 8A for 59013                 | 7B       | 65856    | T4 Achterwand for 59013                      | 24       | 35220    | Hexagon Screw M8x10 DIN933 A2 for 59013                  | 40       |
| 35074    | Thermal Fuse 10A for 59013                | 7C       | 65857    | T4 Dekselsluiting for 59013                  | 25       | 65839    | M6x16 Hexagon Socket Set Screw DIN 916 for 59013         | 41       |
| 65748    | Slangpilaar G1-2x19mm BU for 59013        | 8        | AI563    | Filler Plate T4 Bottom for 59013             | 26       | 27786    | Flat Washer M6 D9021 A2 for 59013                        | 42       |
| 65740    | Cap Small Holder 04-Control for 59013     | 10       | AI564    | Filler Plate T4 Top for 59013                | 27       | 35978    | Hexagon Nut M10 DIN934 A2 for 59013                      | 43       |
| 35285    | Valve 2/2 MA-222-003-P27-SAH 24 for 59013 | 12       | 65845    | M10x35 Hex-Head Bolt DIN 933 for 59013       | 28       | 27795    | Sticker Tension Triangle for 59013                       | 44       |
| 35207    | Brass Hose Coupling 1/8x6 Ext. for 59013  | 13       | 65749    | M6 Hex Nut Din 985 for 59013                 | 29       | 35224    | Sticker 98x65 Yellow for 59013                           | 45       |
| 65853    | T-Stuk G 1 8 BI for 59013                 | 14       | 30005    | Hexagon Screw M6x12 DIN933 A2 for 59013      | 30       | 35223    | Sticker 19x38 Yellow for 59013                           | 46       |
| 35204    | Elbow 1/8 Int/Ext Brass for 59013         | 15       | 65860    | Scharnier Afstelplaat 6mm AS for 59013       | 31       | 65862    | T4-21M3 Pompslang for 59013                              | 47A      |
| 35205    | Brass Double Nipple 1/8 for 59013         | 16       | 27782    | Hexagon Flangenut M5 DIN6923 A2 for 59013    | 32       | 27835    | Hose Clip ABA 15-24mm for 59013                          | 48       |
| 65846    | Elma Afdekknop 040-3020 Zwart for 59013   | 17       | 65837    | Din Rail C 1Fase (1-Program) for 59013       | 34A      | 63995    | Sealalk TS-3-420 for 59013                               | 51A      |
| 27781    | Hexagon Flangenut M6 DIN6923 A2 for 59013 | 18       | 65861    | Din Rail E 1Fase for 59013                   | 34B      | 63994    | Sealbeam DS/3/420 for 59013                              | 51B      |

## Vacuum Chamber

| Item No. | Description  | Position | Item No. | Description                                       | Position | Item No. | Description  | Position |
|----------|--|----------|----------|---|----------|----------|--|----------|
| AI883    | T4-LL Vacuumbak for 59013                          | 1A       | 65776    | Spring Washer DIN 127 - A4 for 59013              | 9        | 15775    | Micro Switch MV3003L for 59013                                 | 19       |
| AI884    | T4 Vacuumbak for 59013                             | 1B       | 27830    | Slotted Cheese Head Screw M4x6 A2 DIN84 for 59013 | 10       | 27822    | Castle Washer M3 for 59013                                     | 20       |
| AI885    | T4 Vacuumbak Gas for 59013                         | 1C       | 65766    | Opsteeknippel 1/8"x6m for 59013                   | 11       | 27821    | Slotted Cheese Head Screw M3x16 A2 DIN84 for 59013             | 21       |
| 65765    | Verlengstuk Sealcilinder 27mm for 59013            | 2        | 35407    | Sealing Washer 0-1/4 for 59013                    | 12       | 27810    | Spring Ring with Cover 6mm / Shaft Locker with Cover for 59013 | 22       |
| 27799    | Plastic Nut M24 for 59013                          | 3        | 65771    | Blindplug 1/4" Brass/Nickel for 59013             | 13       | AI888    | Scharnieras TT-03 for 59013                                    | 23       |
| 27381    | O-Ring 34x3mm for 59013                            | 4        | 35201    | Elbow Brass for Gaspipe for 59013                 | 14       | AI889    | Scharnierdeel T4 Geassembleerd for 59013                       | 24       |
| 65774    | Distance Ring 8mm for Seal Cilinder 90mm for 59013 | 5        | 30019    | Hose Clip Klemfa 12.8x14.8mm for 59013            | 15       | 47339    | Comb.Valve Model-I LV for 59013                                | 25A      |
| 27832    | O-Ring 40x3mm for 59013                            | 6        | AI887    | T4 Slangenboom for 59013                          | 16       | AI890    | Combinatieventiel Model-I SA/LV Geass. for 59013               | 25B      |
| 65764    | Sealcyinder 90mm Trough Shaft Assemb. for 59013    | 7        | 27823    | Hexagon Nut M3 DIN934 A2 for 59013                | 17       | 35215    | Capnut High M5 D1587 A2 for 59013                              | 26       |
| AI886    | Sealsnoer C1-12 for 59013                          | 8        | 65772    | M3 Washer DIN 9021 for 59013                      | 18       |          |  |          |



# Parts Breakdown

**Model VP-NL-0040-SN 59013**

**Seal Lid**

| Item No. | Description                                     | Position | Item No. | Description                                     | Position | Item No. | Description                                   | Position |
|----------|---|----------|----------|---|----------|----------|---|----------|
| AI891    | Siliconenhouder T4 for 59013                    | 1        | 35105    | Sil.Profile Lidgasket 8mm 60 SH/25MTR for 59013 | 10       | AI892    | Acryltape Dubbelzijdig 25mm, L=20mm for 59013 | 14       |
| 62750    | Acryltape Dubbelzijdig 25mm L60mm for 59013     | 3        | 45626    | Lid for Cover T4 for 59013                      | 11       |          |   |          |
| 15842    | Silicone T-Profiel 40 Shore One Meter for 59013 | 9        | 65761    | Clamping Spring Silicone Holder for 59013       | 12       |          |   |          |

**Hinge**

| Item No. | Description                   | Position | Item No. | Description                       | Position | Item No. | Description                      | Position |
|----------|-------------------------------|----------|----------|-----------------------------------|----------|----------|----------------------------------|----------|
| AI893    | Scharnierdeel T3 for 59013    | 1        | AI894    | Borgplaat Scharnierdeel for 59013 | 3        | AI855    | Gas Spring 0814MF 350N for 59013 | 5        |
| 35093    | Guide Bearing 6x9x6 for 59013 | 2        | AI854    | Spacer 6.2x10x7.5 for 59013       | 4        |          |                                  |          |

**Air Valve**

| Item No. | Description                                    | Position | Item No. | Description                                      | Position | Item No. | Description                                      | Position |
|----------|--|----------|----------|--|----------|----------|--|----------|
| AI896    | Knie M5 4mm for 59013                          | 1        | AI900    | M5x20 Hexagon Socket Set Screw DIN 916 for 59013 | 7        | AI904    | Blindplaat Combi-Ventiel for 59013               | 13       |
| AI897    | Perslucht slang 4x2 for 59013                  | 2        | AI901    | M8 Crinkle Washer DIN 137 for 59013              | 8        | AI905    | M3x10 Slotted Cheese Head Screw DIN 84 for 59013 | 14       |
| 65748    | Slangpilaar G1-2x19mm BU for 59013             | 3        | AI902    | 6mm Adapter Ventielenblok for 59013              | 9        | AI666    | 3-2 Armature Met 8mm Seal for 59013              | 15       |
| AI898    | Basisblok Combinatie Ventiel Model-I for 59013 | 4        | AI903    | Klemplaat Ventiel Armatuur for 59013             | 10       | AH174    | Coil 24VAC 50/60Hz 8.5VA for 59013               | 23       |
| AI858    | Adapter Valve 2.5mm for 59013                  | 5        | AI859    | O-Ring 12x2mm for 59013                          | 11       |          |  |          |
| AI899    | M3x25 Countersunk Screw DIN 963 for 59013      | 6        | 35402    | Square Hose Coupling 1/8x4 Ext. for 59013        | 12       |          |  |          |

**Transformer**

| Item No. | Description                                   | Position | Item No. | Description                      | Position | Item No. | Description                              | Position |
|----------|---|----------|----------|----------------------------------|----------|----------|--|----------|
| 35319    | Rail JMV35SL 9-Hole 220mm for 59013           | 1        | 65708    | Sluitplatt Zap ZDU 6-2 for 59013 | 5        | 35307    | Zekering Keram.5x20 2.5A Traag for 59013 | 9        |
| 35305    | End Fent for 59013                            | 2        | 35318    | Wireclamp 6-2/2 AN for 59013     | 6        | 35323    | Endplate Wireconnector for 59013         | 10       |
| AI868    | Mas AB100-K09KJ400 MS4P 24V 50/60Hz for 59013 | 3        | 35306    | Fuse Clamp 2.5-2/ZSI for 59013   | 7        | 35315    | Double Clamp 2.5-2 for 59013             | 11       |
| 15772    | Contacteur 24VAC for 59013                    | 4        | 15818    | Fuse 5x20 4A Slow for 59013      | 8        |          |  |          |

# Parts Breakdown

**Model VP-NL-0040-SN 59013**

**Control Panel**

| Item No. | Description                           | Position | Item No. | Description                              | Position | Item No. | Description                            | Position |
|----------|---------------------------------------|----------|----------|--|----------|----------|--|----------|
| 65753    | Cap Wide Holder 04-Control for 59013  | 3        | 65755    | Grommet 16mm (283 1600 599 99) for 59013 | 5        | 65740    | Cap Small Holder 04-Control for 59013  | 7        |
| 65754    | Cover Protection 04-Control for 59013 | 4        | 65756    | Grommet 20mm (283 1600 599 99) for 59013 | 6        | A1920    | Houder Groot - PCB-HV Sensor for 59013 | 9        |